



Dart Aerospace Ltd.
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RBW6500G03031-3G
Job Sheet 198986



Part No: RBW6500G03031-3GJob Qty: 2 pcs

Part Name: Bearing Removal Tool



Part Weight: 0 lbsStatus: NewPriority: Medium

Job Created: 8/8/19Job Tracking No:

Due Date: 10/22/19Created By: Marie Lajeunesse

Type: SOLDDescription:

Note: DWG RBW6500G03031-3G Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

Ship Via:



Container No: S231538



Part: RBW6500G03031-3G
Job No: 198986
Serial No/Batch: S231538
Revision: A
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 11/13/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Small Fab - 1	2 pcs	10/22/19		0.00	0.40	Small Fab - 1		MW
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/22/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 NOV 2 6 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/22/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	10/22/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 NOV 2 6 2019 GAK3
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 7 and 8.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6500G03031-3G-1	Support	2 pcs (1 ea)	100-Small Fab - 1	5223038
RBW6500G03031-3G-2	Press	2 pcs (1 ea)	100-Small Fab - 1	5229889
RBW6500G03031-3G-3	Protection	2 pcs (1 ea)	100-Small Fab - 1	5209759

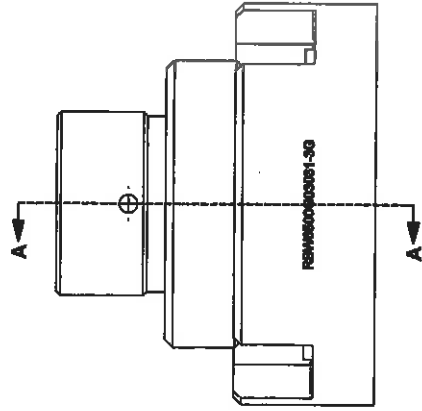
151F
GA163
169

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW6500G03031-3G-1	2	0	0
	RBW6500G03031-3G-2	2	0	0
	RBW6500G03031-3G-3	2	0	0
Part Specifications				
Specifications could not be found.				

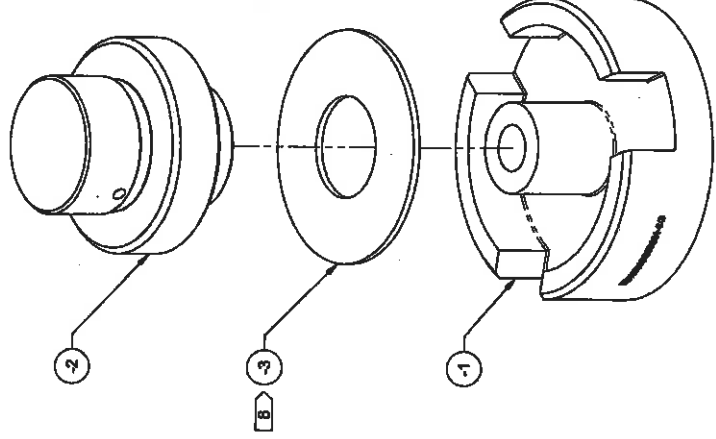
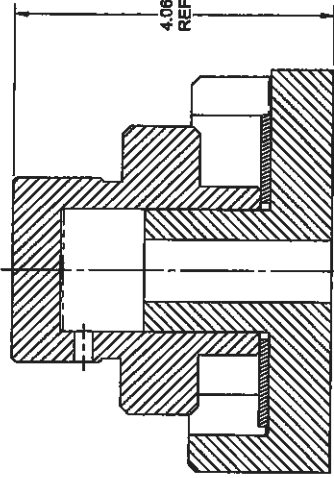
Plex 8/8/19 2:46 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G03031-3G-1	SUPPORT
-2	1	RBW6500G03031-3G-2	PRESS
-3	1	RBW6500G03031-3G-3	PROTECTION

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19898645
19-08-09



RBW6500G03031-3G BEARING REMOVAL TOOL



- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED
5) UNITS: INCHES UNLESS SHOWN
6) IDENTIFICATION: N/A
7) ASSEMBLY AS SHOWN
8) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-786	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	DART AEROSPACE LTD		
DRAWN	HAWKESBURY, ONTARIO, CANADA		
CHECKED	TOOL PART #		
MFG. APPR.	RBW6500G03031-3G		
APPROVED	TITLE		
DATE	2019-07-02		
	BEARING REMOVAL TOOL		
	SCALE		
	NTS		
	SHEET 1 OF 4		
	REV. A		

Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
Completed By				Lead hand / Supervisor				QC / QA Coordinator			